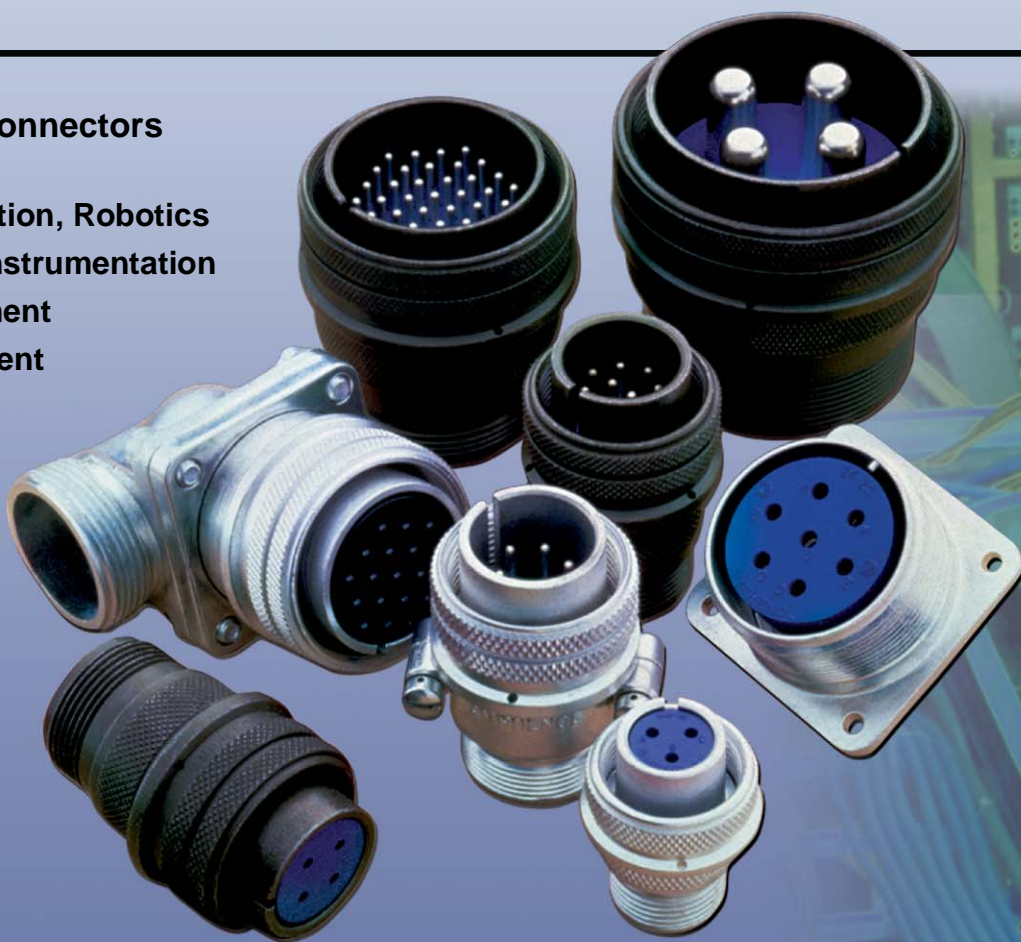
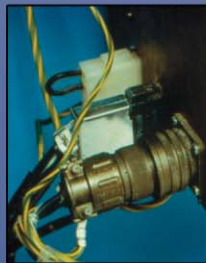


Amphenol® 97 Series Standard Cylindrical Connector

12-022-14

MIL-5015 Style Connectors
widely used for:

- Factory Automation, Robotics
- Machine Tool, Instrumentation
- Welding Equipment
- Medical Equipment



Amphenol® 97 Series Connectors are
UL recognized and CSA recognized.

Amphenol

Table of Contents	Page
Amphenol® 97 Series Standard Cylindrical Connectors – General Description	1
Guide to Selecting a Connector	2
Amphenol® 97 Series Connectors with Solder Contacts	
Design Characteristics, Customer Options	3
Insert Availability	4, 5
Contact Arrangements	6-11
Alternate Insert Positioning	12
Receptacle Shell Styles	13
Solid Shell Plug Styles	14
Split Shell Plug Styles	15
Weight Reference Charts	16-18
How to Order	19
Amphenol® 97 Series Connectors with Rear Release Crimp Contacts	
Design Characteristics, Customer Options	20
Specifications and Insert Availability, Alternate Insert Positioning	21
Contact Arrangements	22, 23
Receptacle Shell Styles	24
Solid Shell Plug Styles	25
Split Shell Plug Styles	26
How to Order	27
Crimp Contact Information	28
Crimp Contact Information cont., Tools	29
Special Purpose Connectors	
Potting Construction	30
Box Type Plugs, Small Flange Receptacles	31
ECG Connector, Convenience Outlets	32
97 Series Accessories	
Cable Clamps, Bushing	33,34
Protection Caps	35, 36
Adapters	37
Conduit Box Connector, Conduit Coupling Nuts,	38
Sealing Gaskets	39
Dummy Receptacles	40
Additional Products	41, 42
Sales Office Listing	

Amphenol Aerospace operates Quality Systems that are Certified to ISO-9001 and AS-9100 by third party Registrars.

Amphenol® 97 Series Connectors

provide the interconnection solution for low cost, general duty applications

Amphenol offers the 97 Series Connector Family - A general duty standard cylindrical connector, MIL-5015 style.

The 97 Series is a widely used connector series for the automotive, robotics, machine tool and welding industries, as well as numerous other commercial applications from heavy equipment to ECG monitoring cables.

Shell components are fabricated from high grade aluminum alloy to provide strength and environmental protection. This family of connectors offers a wide variety of shell styles, contact patterns and accessory options.

The Amphenol® 97 Series design features and benefits:

- **Low cost, general duty non-environmental**
- **Environmental capability with the 417 suffix plus 9767 cable clamp (see page 34)**
- **Solder or crimp termination**
- **UL Recognized, CSA Recognized**
- **Wide selection of shell styles and insert patterns**
- **Wide selection of connector finishes - cadmium or non-cadmium (environmentally friendly zinc alloy)**
- **Threaded coupling, hard dielectric inserts**
- **Solid or split shell construction**
- **Accessories for both individual wire seal and jacketed cable**



RoHS COMPLIANT PRODUCT AVAILABLE – Consult Amphenol Industrial Operations.



For additional information on Amphenol® 97 Series connectors, or for special application requirements, contact your local Amphenol sales office, authorized distributor, or -

Amphenol Corporation
Amphenol Industrial Operations
40-60 Delaware Avenue
Sidney, New York 13838-1395
Telephone: 607-563-5011
Fax: 607-563-5157
Web site: www.amphenol-industrial.com

Guide to Selecting a Connector

In selecting a connector, it first must be determined if a non-environmental 97 A or B Series 5015 type is required or if an environmental MS-5015 Class E, F, or R type* is required.

If determined that the general duty, non-environmental 97 series is the choice - then this catalog is appropriate to your needs

The following 8 steps apply to formulation of a part number.**

1 How many wires are you going to connect? What gauge?

These two questions are important, because they indicate which insert you need. There are literally hundreds to choose from.

The insert arrangements for solder contact connectors are illustrated on pages 6-11. The inserts most often used are highlighted on these pages.

Here's an example of how to choose an insert arrangement. Say you want to connect eight 16-ga. wires, - first find the section of arrangements containing 8 contacts. Insert number 20-7 is the one you want because it contains eight 16-ga. contacts and it is one of the most often used. The one you choose might depend on your space or voltage requirements. The voltage capacity of each insert is listed under its diagram.

If you have more than one wire size to connect, the method is essentially the same. Actually, the insert configurations for multiple-size wires are a lot more flexible than they appear. That's because you can always solder a smaller wire to a larger contact. However, soldering a large wire to a small contact isn't recommended because of size and current requirements.

2 What if several identical connectors have different functions?

Here's a situation to watch out for. You have four identical receptacles on a panel. One carries high current loads.

The others have low current functions. A plug mated with the wrong receptacle (cross-mating) could ruin your valuable equipment.

To avoid cross-mating, you can order identical inserts positioned in both the plugs and receptacles at various angles from standard. These variations from standard position are called alternate insert positions, and are described on page 12.

3 What kind of receptacle do you need?

For Wall Mounting Use a wall receptacle, type 3100. The elongated back of this receptacle extends through thick wall material. It is threaded to accept standard hardware fittings.

For Unmounted Applications Use the cable receptacle, type 3101.

For Box or Panel Mounting Use the box receptacle, type 3102. This receptacle's back is short to conserve space. It is not threaded on the back end and is used when no accessories such as clamps are needed.

4 What kind of plug do you need?

For ordinary situations The straight plug, type 3106 meets most connector requirements. However . . .

when space is critical you may want to consider using an angle plug, type 3108. This type plug lets the cable enter your equipment at a right angle.

5 Do you need a plug with a Solid or Split back shell?

You can get both straight and angle plugs in solid or split back shell designs. With the solid shell you have greater strength and you save space. On the other hand, the split shell design lets you quickly inspect the solder terminals when you need to. This feature could be important if you'll be subjecting the connector to rough handling and heavy use.

The designation to use for solid shell construction is the letter A. This designation letter goes immediately

after the main shell type number: for example, 3106A or 3108A.

The designation for split shell construction is the letter B; for example, 3106B or 3108B.

Because of application, receptacles are made in solid backshell construction only. Their designation is 3100A, 3101A. (See how to order for solder contact connectors, page 19.)

6 Which connector gets the socket? - the receptacle or the plug?

You're at the point where you designate which inserts are used with which shells. Either pin or socket inserts can be used with plugs or receptacles.

Here's a good rule of thumb. Order the sockets for the connector at the "hot" side of the circuit. By having sockets at the power source, there's little chance that a wayward finger or screwdriver will short the circuit or cause personal injury.

The designation for sockets is simply S in a part number, following the insert code number. For pins, the designation is P. Therefore, the 20-7P insert would have pin contacts, while the 20-7S insert would have socket contacts.

7 What type of plating is preferred?

If you prefer the standard olive cadmium, non-reflective, electrically conductive finish, then no suffix number is required. Other plating variations are available, including environmentally friendly zinc alloy. See how to order instructions for the various plating finishes offered for 97 Series solder connectors on page 19.

8 Do you need any accessories?

Accessories - cable clamps, protection caps and chains, conduit adapters, and panel gaskets are shown on pages 33-39.

* If an environmental type MIL-5015 E, F or R Class is required, then the catalog that should be consulted is 12-020, MS/Standard MIL-5015 Cylindrical Connectors. See www.amphenol-industrial.com for on-line catalogs or contact Amphenol, Sidney, NY.

** These steps are for solder type connectors which are described in detail on pages 3-19. If a crimp type connector is needed, the same steps apply, however, you should consult pages 20-29 for details on 97 Series connectors with crimp contacts.

Amphenol® 97 Series Connectors with solder contacts



MS3100A



MS3107A



MS3101A



MS3107B



MS3102A



MS3108A



MS3106A



MS3108B



MS3106B

DESIGN CHARACTERISTICS

- Medium to heavy weight cylindrical
- Durable, field-proven design
- Single key/keyway polarization
- Threaded coupling, hard dielectric inserts
- Non-rotating contacts
- Operating temperatures from -55°C to $+125^{\circ}\text{C}$
- Cost effective
- Intermateable and intermountable with existing 97 Series and MIL-5015 connectors
- Underwriters Laboratories approved recognition File E115497
- Canadian Standards Association Certification File LR69183

CUSTOMER OPTIONS

- Solid or split shell construction
- Six shell styles
- 128 contact arrangements, from 1 to 52 circuits
- Alternate insert positioning
- High temperature and potting constructions
- Special plating finishes including black and green zinc alloy
- Optional gold plating on MS contacts
- Thermocouple arrangements available

Connector components are fabricated from high grade aluminum alloy, with a conductive cadmium plate finish and an olive drab chromate after-treatment. Some cable clamps are a zinc alloy with an olive drab/green chromate finish. See how to order page 19 for other finish variations.

Contacts are silver plated with pre-tinned solder cups. Optional gold over silver plating is also available. Inserts for solder style contacts are diallyl-phthalate.

Users should be aware that classes "A" and "B" of MIL-5015 have been cancelled, and these products are no longer qualified.

Additional Products

other MIL-5015 type connectors from Amphenol

MS/Standard MIL-5015 Type Connectors

Amphenol has long been the accepted leader in providing MS/Standard MIL-5015 type connectors. When a Mil-Spec 5015 connector is required, these connectors provide well-proven electrical capability. They are tested to strict adherence to military specifications, and they are offered in a very broad range of product styles and options. Features include:

- medium to heavy weight cylindrical with resilient inserts
- environmental resistant
- threaded couplings, single key/keyway shell polarization
- operating voltage to 3000 VAC (RMS) at sea level
- 5 shell styles, 19 shell sizes, 280 contact arrangements
- solder or crimp contacts (non-rear-release type), sizes 16–0 accepting 22–0 AWG
- coaxial or thermocouple contact options
- alternate insert positioning
- hermetic configurations available
- zinc alloy plating (cadmium-free) available

Within the MS/Standard family there are five mil-spec classes to meet different requirements:

A – Solid Shell – for general, non-environmental applications.

C – Pressurized – for use on pressurized bulkheads or pressure barriers; limits air leakage regardless of type and class of plug mated with them.

E/F – Environmental Resisting with Strain Relief – designed for applications where the connector will be exposed to moisture, vibration, and rapid changes in pressure and temperature.

R – Lightweight Environmental Resisting – shorter in length, lighter in weight than the E & F classes, the MS-R offers a high degree of reliability under adverse conditions: recommended for new design applications.

See online (www.amphenol-industrial.com) or ask for Amphenol catalog 12-020 which gives detailed information on this family of connectors.



Amphenol® MS/Standard MIL-5015 Connectors

Amphenol® Pre-Earth FMLB Connectors

Amphenol® Pre-Earth/First Mate Last Break Connectors are designed for applications where a protective circuit from the ground contact to the shell is a safety requirement. These connectors provide a path for any stray voltage to be shunted to a safe ground avoiding harm to the operator and the voltage sensitive equipment.

Features of Pre-Earth FMLB (DL Series) Connectors:

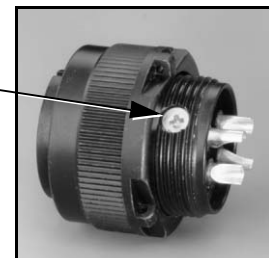
- MIL-5015 dimensions and performance where applicable.
- Conformity with European safety standards (DIN VDE 0627 and certified through TUV Product Service GMBH) in the approved insert arrangement. Offered in shell styles: 3102A box mount, 3106A straight plug, 3108A 90 degree plug.
- Intermateable with MS 5015 and 97 Series styles.
- Class IP67 protection in the mated condition.
- Main joint gasket between plug and receptacle shells provides superior moisture sealing.
- Pre-earth (ground contact) design.
- First mate, last break capability.
- Standard plating is black zinc alloy. Green zinc plating is an option.

See online (www.amphenol-industrial.com) or ask for Amphenol Product Data sheet #187 for detailed information on Pre-Earth FMLB Connectors.



Amphenol® Pre-Earth FMLB Connectors

Pre-Earth (ground) contact mates first and provides safety from voltage outputs - protects operators and sensitive circuits.



Additional Products

other MIL-5015 type connectors from Amphenol, cont.

ACA-B Reverse Bayonet Connectors with MIL-5015 Inserts

The ACA-B is designed for commercial and Industrial environments requiring a rugged bayonet style connector for heavy duty power and signal applications. A comprehensive selection of insert arrangements and accessory hardware configurations are featured to accommodate heavy-duty, commercial wire and cable. ACA-B is manufacture in accordance with MIL-5015 and VG95234. Common applications include automation, machines toll, robotics, instrumentation, process control, material handling, and test & measurements.

Features of the Amphenol® ACA-B reverse bayonet coupling connectors with MIL-5015 insert patterns:

- Quick positive coupling; Audible and tactile indication of full coupling
- Waterproof
- No lockwiring required
- High shock and vibration capabilities
- Inserts available in Neoprene material (alternate insert materials available upon request)
- Operating temperature range with Neoprene inserts: -55°C to +125°C
- Available in both crimp and solder terminations
- Contacts available in gold and silver plating
- Numerous finishes available, Zinc alloy plating (cadmium free) available
- Rugged construction aluminum or stainless steel components
- Intermateable with existing VG95234 connectors
- 500 coupling minimum

See online (www.amphenol-industrial.com) or ask for Amphenol catalog 12-027, ACA-B Reverse Bayonet Connectors.



Amphe-Power™ 5015 Connectors

Amphenol offers the MIL-5015 connector family that can be enhanced with high amperage RADSOK® contacts. They use the AC threaded shells which are a MIL-5015 type.

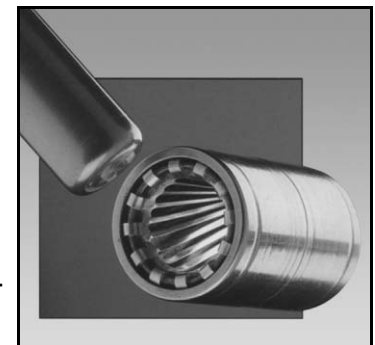
Design characteristics of the Amphe-Power 5015 connectors are:

- The RADSOK contact handles up to 150% higher amperages than standard contacts
- The RADSOK contact has a twisted hyperbolic, stamped grid configuration within the socket. This design ensures a large, coaxial, face-to-face surface area engagement. As male pin is inserted, axial members in the female half deflect, imparting high current flow across the connection with minimal voltage loss.
- Contact arrangements have RADSOK sockets in sizes 0, 4 and 8 with standard contacts in sizes 16 and 12.

The contacts available in RADSOK and the amperages are as follows:

- Size 8 AWG can handle currents up to 69 amps.
- Size 4 AWG can handle currents up to 120 amps.
- Size 0 AWG can handle currents up to 250 amps.
- For availability of size 12 RADSOK that handles currents up to 35 amps, consult Amphenol.)
- AC threaded 5015 styles include: solid shell for general, non-environmental applications; pressurized style for use on pressurized bulkheads or pressure barriers; environmental resisting style with strain relief; lighter weight and shorter environmental resisting style

See online (www.amphenol-industrial.com) or ask for Amphenol brochure SL-391, Amphe-Power Connectors with RADSOK® technology.



The RADSOK design - socket cylinder within female contact has twisted hyperbolic grid. Provides higher amperage capabilities with low insertion force and low temperature rise.